

# Installation Instructions

## 安裝說明書

FRONT STRUT BRACE

引擎室拉桿

#Q0411

### Application 適用車型

LEXUS IS XE30 '13-

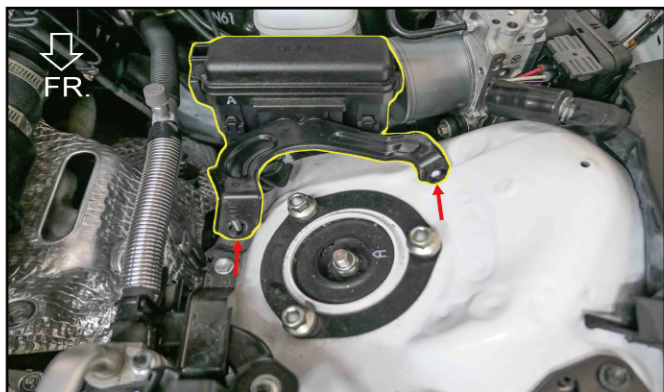
For LHD models 左駕車型適用

### Components 內含配件

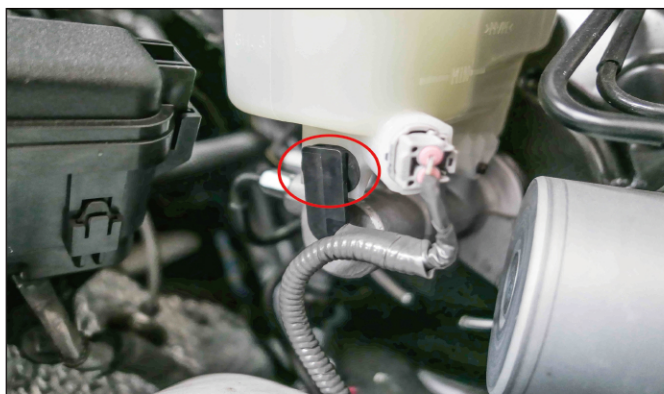
- ① Brace 結構桿  
Cross bar 中間桿.....1pcs  
Bracket-RH 支架-右.....1pcs  
Bracket-LH 支架-左.....1pcs  
Bolt 螺絲 (M10x1.5x75).....2pcs  
Nut 螺帽 (M10x1.5).....2pcs  
Washer 華司 (20.8x10.7x2).....4pcs
- ② Nut 螺帽 (M10x1.25).....2pcs
- ③ Rubber stopper 橡膠墊塊.....1pcs

### Instructions 安裝說明

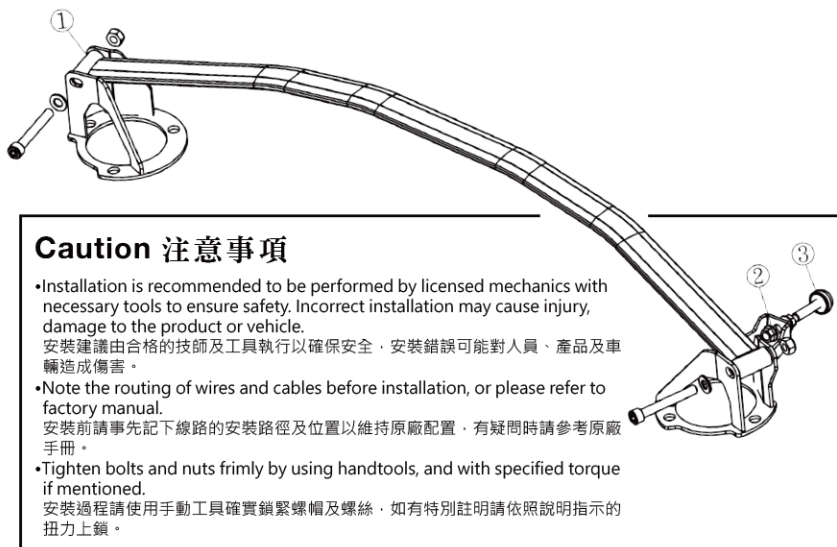
1. Remove relay box with its bracket and move it aside.  
將繼電器盒及支架拆下後移至一旁。



2. Remove brake master cylinder cable bracket.  
將剎車總泵感應線組固定座拆下。



3. Install the rubber stopper to the LH side bracket using supplied M10x1.25 nuts.  
使用附件M10x1.25螺帽，將橡膠墊塊安裝至結構桿左側支架。
4. Install the bracket using supplied bolts.  
使用配件螺絲，安裝頂桿支架。
5. Adjust the nuts until the rubber contacts the brake master cylinder.  
調整頂桿螺帽，使橡皮支撐於剎車總泵。

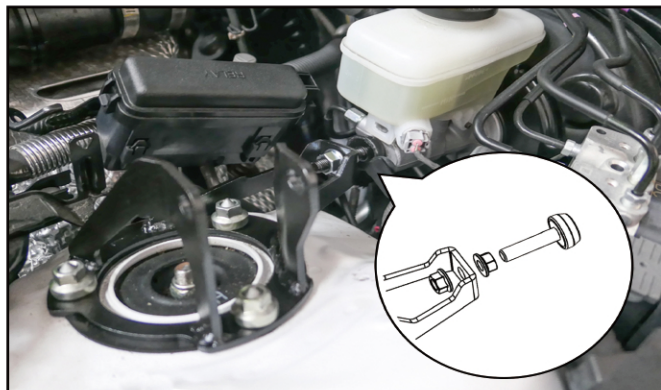


#### Caution 注意事項

- Installation is recommended to be performed by licensed mechanics with necessary tools to ensure safety. Incorrect installation may cause injury, damage to the product or vehicle.  
安裝建議由合格的技師及工具執行以確保安全。安裝錯誤可能對人員、產品及車輛造成傷害。
- Note the routing of wires and cables before installation, or please refer to factory manual.  
安裝前請先記下線路的安裝路徑及位置以維持原廠配置。有疑問時請參考原廠手冊。
- Tighten bolts and nuts firmly by using handtools, and with specified torque if mentioned.  
安裝過程請使用手動工具確實鎖緊螺帽及螺絲。如有特別註明請依照說明指示的扭力上鎖。

6. Reinstall the nuts to secure the brackets.  
鎖回螺帽以將支架固定。

7. Adjust the brake master cylinder nuts until the rubber contacts the master cylinder.  
調整剎車頂桿螺帽，使橡皮部分支撐於剎車總泵。



8. Reinstall the relay box. 將繼電器盒復原。

9. Install cross bar to the brackets using supplied M10 bolts, nuts and washers.  
使用配件M10螺絲、螺帽及華司將中間桿安裝於兩側支架上。



▼Illustration of installed state 安裝完成示意圖